

CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS KS MENTH. FOIL SP - HONG KONG /& 6S
BRAND CODE-1580 (HKG)(MF) /& 1583(HKG)(MF)

EFFECTIVE DATE: 05/06/91
HONG KONG
MENTHOLATED FOIL

APPLIES TO EXPORT FORMULAS: 84

CIGARETTE LENGTH	:	84.0	MM	UK TAR	:	10.0	MG/CIGT	9.5	-	10.0
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	57.0	MM	FIELD MENTHOL	:	.50	MG/CIGT	.45	-	.55
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	31.000	MM							
TOTAL R.T.D.	:	4.70	IN. H2O	FRESH MENTHOL	:	.60	MG/CIGT	.55	-	.65
DILUTION TARGET	:	25.0 +/-	5.0 %							

TIPPING PAPER : 62MM X 3500M WHT TGRNL PPT KC 236M2 12-888-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR, CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: BULK: AJAX 563-6 PVA 61-001-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: AJAX 3654-N PVA 61-016-A

STD. FILLER - PACK O.V.: A1580 - 12.85% MARLBORO LIGHTS MENTHOLATED FOIL - SP (FTB 6'S - 13.25%)

CIGARETTE PAPER : 27.25MM X 6700M 46CU/D.6%(K/D110-6/E751) 10-705-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL: 16-001-C 114MM 30# ALUMINUM 86.0MG/150MM

COMMENTS : 6'S MENTHOLATED FOIL: 16-304-C @ 27.8MG/191MM
: COUNTRY REQUIRES SMOKING BY "UK" METHOD. PACK AND
: CARTON PRINT INDICATE "LOW" (0 MG - 10 MG) TAR
: BANDING. (6'S FTB - NO PACK/CARTON PRINT)

REASON FOR CHANGE : SMOKE METHOD CHANGED FROM FIC TO UK FOR CUSTOMER
: REQUIREMENTS. FIELD/FRESH MENTHOL TARGETS CHANGED
: FROM .35/.40 MG/CIGT TO .50/.60 MG/CIGT. MENTHOL
: RANGES ADJUSTED ACCORDINGLY. DO NOT MIX PK/CT/CS.
MENTHOLATED FOIL CHGD TO 20S (16-001-C)/ 6S (16-304-C). DO NOT MIX.

PREPARED BY : ALLYSON M. MILBURN PRINTING DATE : 4/30/91
PREPARATION DATE : 4/23/91 PRINTING TIME : 15:28:04

APPROVED BY: E.R. Watts

SUPERCEDES SPECIFICATION DATED: 12/19/90

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